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CENTRAL FAX CENTER
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Application No. 10/825.178

## LISTING OF CLAIMS

A listing of the claims presented in this patent application appears below. This listing replaces all prior versions and listing of claims in this patent application.

## Claims 1-19 (canceled).

Claim 20 (previously presented): A manufacturing method for a glass substrate, comprising the steps of:

melting a glass material;

flowing the melted glass into a lower mold;

press molding the glass between an upper mold and the lower mold into a glass substrate; detecting the center of gravity of the glass substrate; and

creating a center hole so that the center of gravity becomes the center of the center hole.

Claim 21 (previously presented): A manufacturing method according to Claim 20, wherein the center of gravity is detected by carrying out image processing on a two dimensional image as viewed from the direction of the thickness of the glass substrate.